

# Ionic conductivity studies of poly(ethylene oxide)–lithium salt electrolytes in high-pressure carbon dioxide

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## Abstract

We have measured ionic conductivity of PEO–LiX [anion X = N(CF<sub>3</sub>SO<sub>2</sub>)<sub>2</sub> (TFSI), ClO<sub>4</sub>, CF<sub>3</sub>SO<sub>3</sub>, BF<sub>4</sub>, NO<sub>3</sub>, and CH<sub>3</sub>SO<sub>3</sub>] polymer electrolytes in CO<sub>2</sub> at pressures varied from 0.1 to 20 MPa. From the temperature dependence in supercritical CO<sub>2</sub>, a large increase in the conductivity for PEO–LiBF<sub>4</sub> and LiCF<sub>3</sub>SO<sub>3</sub> electrolytes has been observed. Permeation of the CO<sub>2</sub> molecules gave rise to the plasticization for crystal domains in the electrolytes, which is related to the reduction in transition point of the Arrhenius plot corresponding to the melting of crystal PEO. Relation between the conductivity and CO<sub>2</sub> reduced density revealed that the electrolytes containing fluorinated anions such as ‘CO<sub>2</sub>-philic’ BF<sub>4</sub> and CF<sub>3</sub>SO<sub>3</sub> increase in the conductivity with increasing the density. This indicates that the salt dissociation was promoted by the CO<sub>2</sub> permeation and the Lewis acid–base interactions between fluorinated anions and CO<sub>2</sub> molecules.

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*Keywords:* Poly(ethylene oxide); Carbon dioxide; Ionic conductivity

## 1. Introduction

Ion-conductive polymer electrolytes have been increasingly proposing as solid-state alternatives to liquid electrolytes in electrochemical device applications such as polymer batteries [1–4], since ionic conduction in poly(ethylene oxide) (PEO)-alkali metal salt mixtures was first reported by Wright [5]. However, these materials suffer from a lower conductivity in the solid-state than most liquid, gel, and ceramic electrolytes. Since, ions are transported via the segmental motion of ether chains, fast migration of ions in polymer can be realized by increasing the local chain mobility. The localized structure that is central to ionic conduction is believed to involve cation–anion or cation–dipole interactions [6]. Unfortunately, the ionic interaction sometimes inhibits migration of ions because of their strong cohesion, which increases the glass transition temperature  $T_g$ . For fast migration of ions, a technique is needed to modify the localized polar structure containing ions.

Recently, we have reported that processing into high-pressure CO<sub>2</sub>, especially in the supercritical CO<sub>2</sub> (scCO<sub>2</sub>), is effective in improving the conductivity of polymer electrolytes in the solid state, since there is a large increase in the room temperature conductivity of PEO [7,8] and poly[oligo(oxyethylene glycol)methacrylate] (PMEO) [9, 10] containing LiCF<sub>3</sub>SO<sub>3</sub> with CO<sub>2</sub> as a processing solvent. In these works, two effects of scCO<sub>2</sub> processing were expected; one is plasticization of amorphous domains, where ionic conduction occurs, and the other is dissociation of ionic species such as the aggregator and crystalline complex, which is largely responsible for increase in  $T_g$ . Certainly the CO<sub>2</sub> is known to be a good solvent for polymer synthesis and processing [11,12]. During the polymer processing, the solubility of CO<sub>2</sub> in many polymers is substantial and can lead to a dramatic decrease in  $T_g$ , namely plasticization [13,14]. On the other hand, it has been reported that the CO<sub>2</sub> molecules can permeate into polymers, especially in the amorphous region, and have specific interactions with some polymers, which possess electron-donating groups such as carbonyl groups [15]. In our previous work, it is considered that the CO<sub>2</sub> molecules act as a promoter for the dissociation of aggregated ions in PEO, improving the conductivity according to the Lewis acid–base interactions [8]. For understanding above

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behavior, it is necessary to measure direct influence on the ion transport properties in high-pressure CO<sub>2</sub>.

We have already measured the conductivity in PEO- and PMEО-LiCF<sub>3</sub>SO<sub>3</sub> electrolytes in CO<sub>2</sub> [16]. A large increase in the conductivity under the high-pressure conditions has been demonstrated for both PEO and PMEО electrolytes. However, it is known that the conductivity of simple polyether electrolytes usually decreases with increasing pressure in high-pressure inert gas such as N<sub>2</sub> or Ar [17–21]. Therefore, measurements in CO<sub>2</sub> are of interest as an ‘activated solvent’ system for polyether electrolytes compared with the inert gases. In this paper, the isobaric conductivity of PEO electrolytes containing lithium salts, LiN(SO<sub>2</sub>CF<sub>3</sub>)<sub>2</sub>, LiCF<sub>3</sub>SO<sub>3</sub>, LiClO<sub>4</sub>, LiBF<sub>4</sub>, LiNO<sub>3</sub>, and LiCH<sub>3</sub>SO<sub>3</sub>, have been measured in CO<sub>2</sub>. Influence of the salt species on the conductivity in CO<sub>2</sub> has been evaluated as a function of CO<sub>2</sub> reduced densities.

## 2. Experimental section

An electrolyte film was prepared from PEO ( $M_w = 5 \times 10^5$ , Wako Chemical Co.) and lithium salt. The salts used in this study are LiX [anion X; TFSI (bis-(trifluoromethane sulfonyl)imide, 3M Co.), BF<sub>4</sub> (ACROS Organics Co.), NO<sub>3</sub>, ClO<sub>4</sub> (Kanto Chemical Co.), CF<sub>3</sub>SO<sub>3</sub> (Aldrich Co.), and CH<sub>3</sub>SO<sub>3</sub>]. The salt, LiCH<sub>3</sub>SO<sub>3</sub>, was prepared from neutralization of LiOH (0.1 mol, Fluka Co.) and CH<sub>3</sub>SO<sub>3</sub>H (0.12 mol, Kanto Chemical Co.) in distilled water, following it was washed by excess acetone for three times and dried in vacuo at 100 °C for 24 h (yield: 76.8%). The PEO and salt were dissolved in excess acetone (special grade, Kanto Chemical Co.) and mixed at 60 °C for 24 h. The ratio of Li ion concentration to oxyethylene (OE) unit in PEO was arranged to be 10 mol% ([Li<sup>+</sup>]/[OE] = 1/10). The intermediate gel-like solution was then slowly dried at 60 °C. The resulting solid product (PEO<sub>10</sub>LiX) was compression-molded for 10 min into a film approximately 1.0 mm-thick at 80 °C under a pressure of 19.6 MPa, and then dried in vacuo at room temperature for 24 h.

The DSC measurement for PEO<sub>10</sub>LiX was carried out using a Shimadzu Co. system consisting of a DSC-50 and TA-50WS under dry N<sub>2</sub>. The temperature was increased from –100 to 200 °C at a heating rate of 10 °C/min.

The experimental apparatus for impedance measurement used in this study is the same as that in our previous report [16]. The supercritical CO<sub>2</sub> extraction system (JASCO Co.) consists of a delivery pump (SCF-Get), an automatic backpressure regulator (SCF-Bpg), and a heater. A high-pressure original reactor (max. 30 MPa, 200 °C) was constructed from a retainer and a vessel (50 ml) with a poly(ether ether ketone) (PEEK) seal. Carbon dioxide was pumped into the reactor from a gas cylinder (99.95%, Showa Tansan Co). The reactor has six access ports on the surface of the retainer, and threaded fixtures on the flat surfaces. A sheathed thermocouple (1.6 mm-diameter)

made from Inconel was introduced into the reactor. SUS tubes were used for the inflow and outflow of liquid CO<sub>2</sub>. Pt wire (0.4 mm-diameter) insulated by a PEEK tube was fixed on the side of a SUS plate (15 × 15 mm<sup>2</sup>, 0.5 mm-thick) for use as electrodes. A Teflon<sup>®</sup> plate (1.0 mm-thick) was used as a spacer between two SUS electrodes. The sample was sandwiched between the SUS electrodes with a spacer, and the cell surface was insulated by polyimide tape. The cell was dried at 100 °C for 12 h, and was cooled down to room temperature in vacuo for at least 24 h before measurement. The ionic conductivity was measured by the complex impedance method using a Solartron 1260 Impedance Analyzer (Schlumberger) in the frequency range 100–20 MHz. The cell was loaded in the reactor, which was filled with neat CO<sub>2</sub> and vented to atmospheric pressure three times. The CO<sub>2</sub> pressure was then increased up to each measurement pressure, and maintained with a flow rate of 1 ml/min. After the pressure stabilized, the reactor was heated slowly from room temperature to 100 °C. The temperature was held constant, every 10 °C interval for at least 20 min, following which the impedance measurement was carried out. The conductivity under N<sub>2</sub> was also measured using the same system in a SUS box filled with dry N<sub>2</sub>. The temperature was increased from 30 to 100 °C at a heating rate of 2.0 °C/min using a temperature controller (KP-1000, CHINO Co).

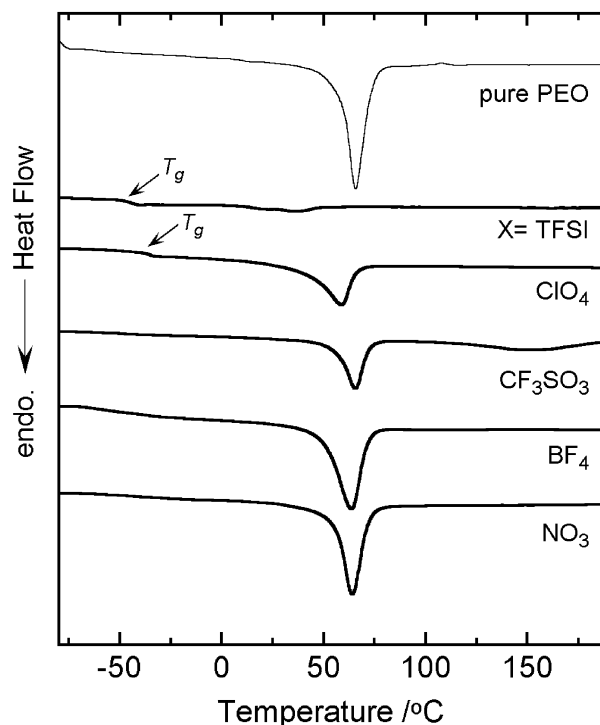


Fig. 1. DSC curves of neat PEO and PEO<sub>10</sub>LiX electrolytes.

### 3. Results and discussion

Fig. 1 shows various DSC curves of neat PEO and PEO<sub>10</sub>LiX electrolytes. The DSC data of all samples are summarized in Table 1. A strong endothermic peak at 67 °C corresponding to the melting of crystal PEO  $T_m$ , was clearly observed in neat PEO. There is no glass transition in the neat PEO because of its high crystallinity. On the other hand, the  $T_m$  and heat of fusion  $\Delta H$ , which is in proportion to crystallinity, decreases as the Li salts are added to the PEO as a result of the change of local structure caused by the ion–dipole interactions between the Li cation and the oxygens of ether chains in amorphous regions which inhibits the crystallization. In particular, PEO–LiTFSI electrolyte is almost amorphous state with a glass transition temperature  $T_g$ , at –49 °C. The LiTFSI is well known as highly soluble salt, which has been widely applied for electrolytes, because the anion charge is delocalized by the strong electron-withdrawing effect of trifluoromethyl groups [22]. Moreover, the dissolved anion acts as a plasticizer in PEO [22]. A weak endothermic peak, which is attributed to the disordered nature of the crystal PEO domains, was confirmed in PEO–LiClO<sub>4</sub> and LiCF<sub>3</sub>SO<sub>3</sub> electrolytes. The PEO–LiCF<sub>3</sub>SO<sub>3</sub> possesses another broad endothermic peak at 152 °C ( $\Delta H=51$  J/g) corresponding to the presence of crystalline complex domains [23]. From the Table 1, it seems that the  $T_m$  and  $\Delta H$  decreases with increasing dissociation degree of Li salts, namely, decreasing the lattice energy.

Fig. 2 shows elapsed time dependence of ionic conductivity for PEO<sub>10</sub>LiCF<sub>3</sub>SO<sub>3</sub> at 90 °C in supercritical CO<sub>2</sub>. This figure reveals that the conductivity at both 10 and 20 MPa gradually increase with increasing the time, and then reach to constant value at approximately 60 min. This means that the CO<sub>2</sub> molecules gradually permeated into the sample and were saturated. It has been reported that the permeation and swelling give rise to the relaxation of polymer chains mainly in the amorphous region, which is related to the decrease in  $T_g$  and in the amount of crystalline domains [13,14]. In addition, the sample at 20 MPa exhibits slightly higher conductivity. This is probably due to the difference in density of CO<sub>2</sub> that was pressurized at 10 and 20 MPa.

Temperature dependences of ionic conductivity for all PEO<sub>10</sub>LiX electrolytes in N<sub>2</sub> and CO<sub>2</sub> are shown in Figs. 3–

Table 1

Glass transition temperature ( $T_g$ ), melting point ( $T_m$ , peak top), and heat of fusion ( $\Delta H$ ) for PEO<sub>10</sub>LiX electrolytes from DSC measurement

Sample	$T_g$ (°C)	$T_m$ (°C)	$\Delta H$ (J/g)
Neat PEO	–	67	153
X=TFSI	–49	36	22
ClO <sub>4</sub>	–38	59	80
CF <sub>3</sub> SO <sub>3</sub>	–	66	81
BF <sub>4</sub>	–	64	130
NO <sub>3</sub>	–	64	138

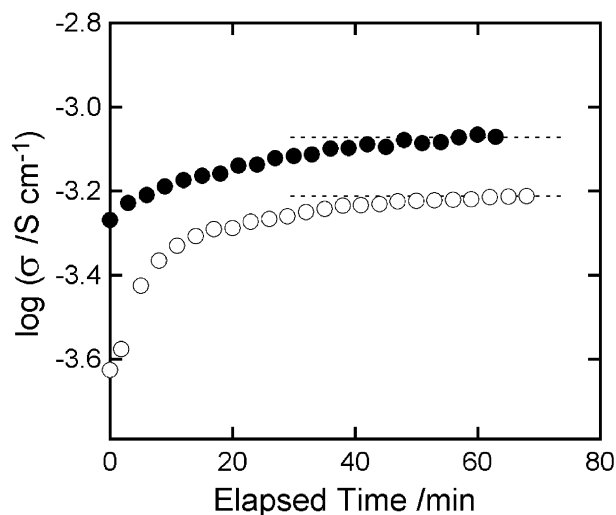


Fig. 2. Elapsed time dependence of ionic conductivity for PEO<sub>10</sub>LiCF<sub>3</sub>SO<sub>3</sub> at 90 °C in CO<sub>2</sub> pressurized at (○) 10 MPa and (●) 20 MPa.

5. In the N<sub>2</sub> condition, the ion-conductive behavior of these PEO-based electrolytes can clearly be compared. Transition points of PEO–LiBF<sub>4</sub>, LiCF<sub>3</sub>SO<sub>3</sub>, LiNO<sub>3</sub>, and LiCH<sub>3</sub>SO<sub>3</sub> electrolytes at approximately 60 °C are due to the melting of crystal PEO corresponding to the strong endothermic peak as seen in Fig. 1. The LiCH<sub>3</sub>SO<sub>3</sub> electrolyte shows the lowest conductivities in all samples because of the low solubility of added salt. On the other hand, the LiTFSI electrolyte shows quite high conductivities and has no transition at entire measurement temperature. This indicates that the solubility of LiTFSI is certainly high and the anion may possess a plasticizing effect on PEO. Fig. 4 shows the temperature dependence of the conductivity in CO<sub>2</sub> at 0.1 MPa. In the experiment of Fig. 4, CO<sub>2</sub> is completely gas

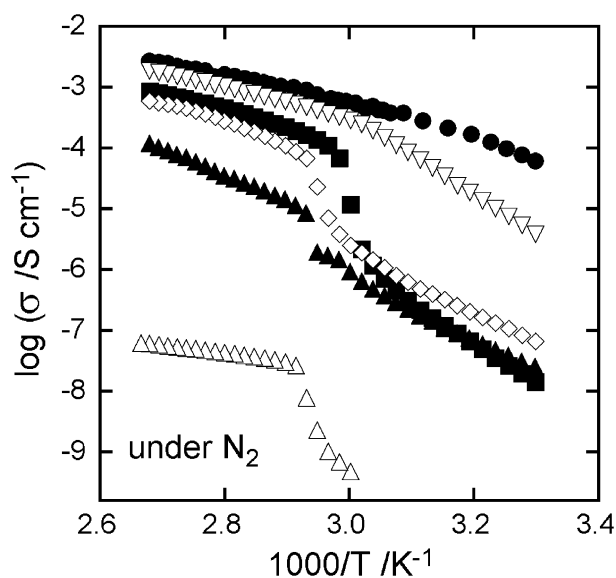


Fig. 3. Temperature dependence of ionic conductivity for PEO<sub>10</sub>LiX electrolytes [X: (●) TFSI, (▽) ClO<sub>4</sub>, (▲) CF<sub>3</sub>SO<sub>3</sub>, (■) BF<sub>4</sub>, (◇) NO<sub>3</sub>, and (△) CH<sub>3</sub>SO<sub>3</sub>] in N<sub>2</sub>.

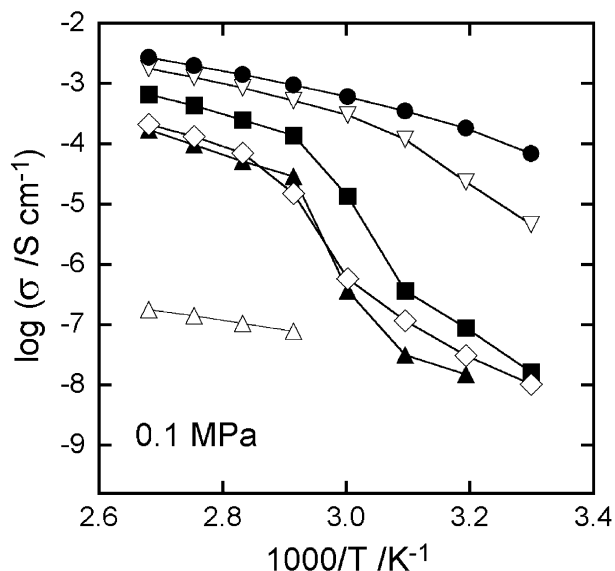


Fig. 4. Temperature dependence of ionic conductivity for PEO<sub>10</sub>LiX electrolytes in CO<sub>2</sub> at 0.1 MPa. Symbols are the same as those in Fig. 3.

state at 0.1 MPa and at the measurement temperature between 30 and 100 °C. Variations in the conductivity are quite similar to that in the inert N<sub>2</sub> gas as seen in Fig. 3. Therefore, we can say that there is no plasticizing effect of CO<sub>2</sub> on the samples at the atmospheric pressure. The PEO–LiTFSI and LiClO<sub>4</sub> electrolytes exhibit relatively high conductivity without large decrease in the conductivity at low temperature corresponding to the melting of crystal PEO. The Arrhenius plot of the LiTFSI electrolyte is convex throughout the entire temperature range, and exhibits similar behavior to other amorphous-type polyether electrolytes. On the other hand, the conductivity of other electrolytes is low at room temperature as compared with

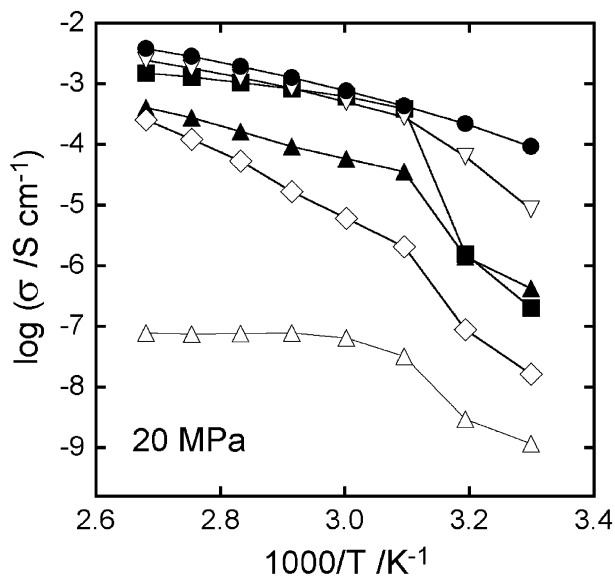


Fig. 5. Temperature dependence of ionic conductivity for PEO<sub>10</sub>LiX electrolytes in CO<sub>2</sub> at 20 MPa. Symbols are the same as those in Fig. 3.

the PEO–LiTFSI. The PEO–LiCF<sub>3</sub>SO<sub>3</sub> electrolyte shows low conductivity at room temperature because of the presence of crystalline complex domains. The data below 60 °C for LiCH<sub>3</sub>SO<sub>3</sub> electrolyte was impossible to measure because of its extremely low conductivity. Fig. 5 also shows the temperature dependence of the conductivity in CO<sub>2</sub> at 20 MPa. The conduction behavior at 20 MPa is clearly different with the data in Fig. 4. In this condition, CO<sub>2</sub> can easily permeate into the samples because it is near-critical or supercritical fluid with highly densities as compared with the gas state. The transition points of PEO–LiBF<sub>4</sub>, LiCF<sub>3</sub>SO<sub>3</sub>, LiNO<sub>3</sub>, and LiCH<sub>3</sub>SO<sub>3</sub> electrolytes corresponding to the melting of crystal PEO shift apparently to lower temperatures. The slope of the Arrhenius plots, showing the apparent activation energy, is also lowered by the pressurization. These indicate that the permeation of CO<sub>2</sub> molecules gave rise to the plasticization for crystalline PEO domains. The conductivity of PEO–LiBF<sub>4</sub> and LiCF<sub>3</sub>SO<sub>3</sub> electrolytes markedly increases at entire measurement temperature, whereas the electrolytes generally exhibits negative pressure dependence of the conductivity in inert gas such as N<sub>2</sub> or Ar [17–21]. This means that CO<sub>2</sub> molecules that permeated into the PEO electrolytes are quite effective for enhancement in the conductivity. However, it seems that there is almost no difference in the conductivity of PEO–LiTFSI, LiClO<sub>4</sub>, and LiNO<sub>3</sub> electrolytes between at 0.1 and at 20 MPa. It is considered that there may be some dependence of anion or salt species on the conductivity in high-pressure CO<sub>2</sub>.

Supercritical CO<sub>2</sub> is highly compressible and the density can be tuned over a wide range by varying pressure. The tunable property gives rise to the solvation for small molecules (or swelling for polymers), namely solute–solvent clustering [12], which is defined as a local solvent density. This means that CO<sub>2</sub> acts as ‘active solvent’ and the property may be exploited in the plasticization of polymers or in the dissociation of salts by pressure control. Here, we

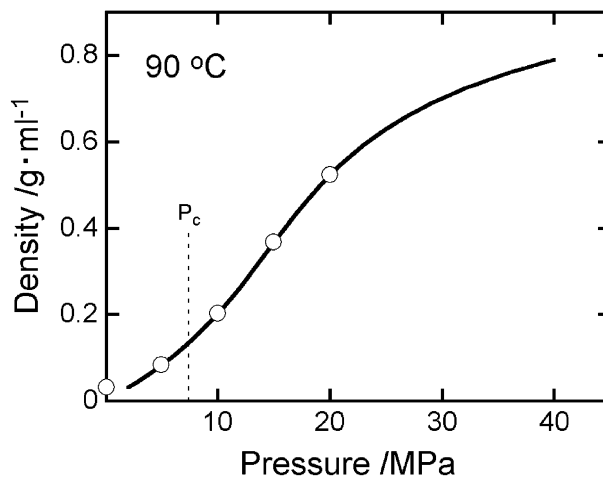


Fig. 6. Variation in density ( $\rho$ ) of pure CO<sub>2</sub> at 90 °C. The symbol (○) emphatically indicates the data that were used in Figs. 7 and 8.

show typical variation in density of pure CO<sub>2</sub> ( $\rho$ ) at 90 °C in Fig. 6. Pressure dependence of the density as a line has been calculated by Lee and Kesler method which developed a modified Benedict–Webb–Rubin (BWR) equation within the context of Pitzer's three-parameter correlation [24]. Below the critical pressure  $P_c$ , CO<sub>2</sub> density as the gas state is very low, to be less than 0.1 g/cm<sup>3</sup>. At the near-critical or supercritical region, the density increases exponentially with increasing the pressure, and is more than 0.5 g/cm<sup>3</sup> at 20 MPa. Fig. 7 shows variation in the conductivities of PEO<sub>10</sub>LiX electrolytes at 90 °C as a function of CO<sub>2</sub> reduced densities ( $\rho_r = \rho/\rho_c$ , where  $\rho_c$  is the critical density, 0.468 g/ml [25]). This figure reveals that the ionic conduction in PEO is strongly affected by the change of CO<sub>2</sub> density. Moreover, difference in the conduction behavior between these electrolytes based on the anion species was clearly confirmed. In the near-critical or supercritical region, the PEO–LiCF<sub>3</sub>SO<sub>3</sub> and LiBF<sub>4</sub> electrolytes exhibit sinusoidal increase in the conductivity with increasing the density, whereas the conductivity of PEO–LiTFSI and LiClO<sub>4</sub> electrolytes is practically invariable. However, PEO–LiNO<sub>3</sub> electrolyte only exhibits negative dependence of the conductivity in the high-density region. These results indicate that the salt species influence on ion-conductive behavior of the electrolytes in CO<sub>2</sub>, i.e. the anion which possesses highly electronegative atoms such as fluorine may be related to the enhancement in CO<sub>2</sub> solubility. Probably, dissociated anions such as BF<sub>4</sub> and CF<sub>3</sub>SO<sub>3</sub> easily form solute–solvent clusters with CO<sub>2</sub> molecules which permeated into the sample. The conductivity of PEO–LiTFSI electrolyte is almost the constant at high pressures, in spite that the salt possesses six fluorine atoms in anion. Effect of CO<sub>2</sub> on the conductivity is small at the high-density region, because the salt is basically high dissociable salt in PEO. In addition, rapid increases in the

conductivity in the low-density region between 0 and 0.4 have been observed for all electrolytes. This characteristic pattern is a reflection of the specific solute–solvent interactions occurring in the two density regions; one is the low-density region 0–0.5 and the other is the near-critical or supercritical region 0.5–1.5 showing a plateau-like response [12]. In Fig. 7, only LiNO<sub>3</sub> electrolyte shows negative dependence of the conductivity in the subcritical and supercritical regions, whereas it has positive dependence in the low-density regions. This is probably due to the CO<sub>2</sub>-phobic nature of added LiNO<sub>3</sub>.

Numerous experimental investigations, which focus on the interactions between CO<sub>2</sub> and organic molecules or polymers under high-pressures, have been reported [15,26–28]. For example, Abbott et al. have studied on the electrochemical properties of ammonium-type electrolytes in CO<sub>2</sub> and concluded that the solubility is further increased by halogenation of the organic group [26]. Fedkiw et al. have reported that ionic conductivity of alkali metal trifluoroacetate salts in CO<sub>2</sub> is much higher than that of the acetates [27]. They discuss on the results that the interaction between the quadrupole moment of CO<sub>2</sub> and the dipoles of CF<sub>3</sub> group makes the salt more CO<sub>2</sub>-philic [28], leading to an increase in the solubility. Therefore, we prepared LiCH<sub>3</sub>SO<sub>3</sub> as a simple salt model to compare with the LiCF<sub>3</sub>SO<sub>3</sub> system. Fig. 8 compares the conductivity of PEO<sub>10</sub>LiCH<sub>3</sub>SO<sub>3</sub> and LiCF<sub>3</sub>SO<sub>3</sub> electrolytes at 90 °C as a function of CO<sub>2</sub> reduced densities. This reveals that the conductivity of PEO–LiCH<sub>3</sub>SO<sub>3</sub> electrolyte sinusoidal decreases with increasing the density as same as the LiNO<sub>3</sub> system in Fig. 7. Generally, the salts, LiCH<sub>3</sub>SO<sub>3</sub> and LiNO<sub>3</sub>, possess relatively high lattice energy; therefore, it is basically hard to dissolve into high molecular weight polyethers and to exhibit relatively good conductivity. These salts are considered to form mainly aggregate ions in

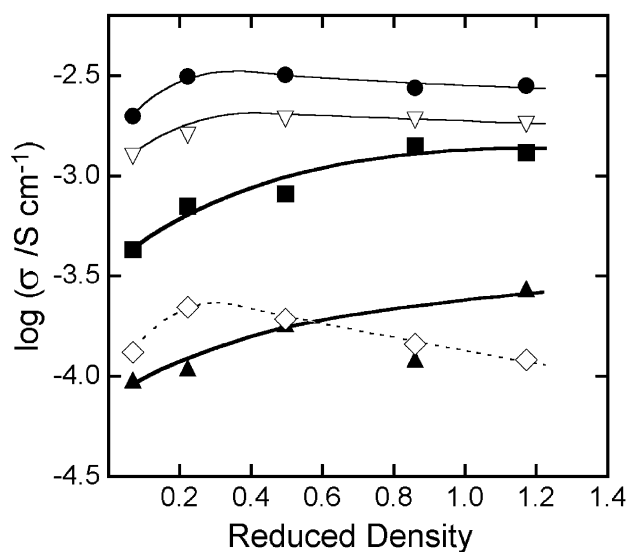


Fig. 7. Ionic conductivities of PEO<sub>10</sub>LiX electrolytes at 90 °C as a function of CO<sub>2</sub> reduced densities. Symbols are the same as those in Fig. 3.

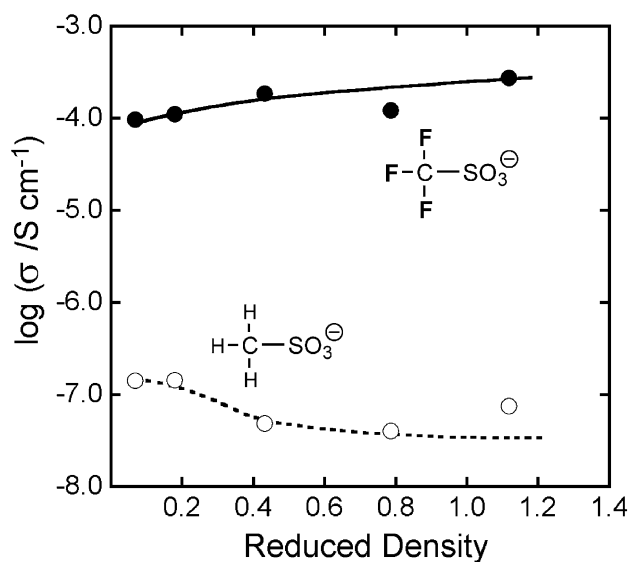


Fig. 8. Ionic conductivities of (●) PEO<sub>10</sub>LiCF<sub>3</sub>SO<sub>3</sub> and (○) PEO<sub>10</sub>LiCH<sub>3</sub>SO<sub>3</sub> electrolytes at 90 °C as a function of CO<sub>2</sub> reduced densities.

polyethers, which are related to the inhibition of local segmental motion and give rise to the increase in  $T_g$ . On the other hand, the conductivity of PEO–LiCF<sub>3</sub>SO<sub>3</sub> electrolyte increases with increasing the density, whereas it contains highly crystalline complex domains, which inhibit the migration of carrier ions. In the LiCF<sub>3</sub>SO<sub>3</sub> system, dissociation of aggregate anions or the complex domains to smaller ions may be caused through the permeation of CO<sub>2</sub>. We believe that this is based on the Lewis acid–base interactions between CO<sub>2</sub> molecules and fluorine atoms (or CF<sub>3</sub> groups), leading to the CO<sub>2</sub>-philic nature. The existence of CO<sub>2</sub>-anion interactions in PEO gives rise to the increase in carrier ions, following enhancement in the conductivity.

#### 4. Conclusions

Ionic conductivity of PEO-based polymer electrolytes containing LiX (X = TFSI, ClO<sub>4</sub>, CF<sub>3</sub>SO<sub>3</sub>, BF<sub>4</sub>, NO<sub>3</sub>, and CH<sub>3</sub>SO<sub>3</sub>) has been measured in CO<sub>2</sub> at pressures up to 20 MPa. Apparent difference in the conductivity for PEO<sub>10</sub>LiX electrolytes between at atmospheric and at high pressures was found. Temperature dependence of the conductivity in CO<sub>2</sub> at the atmospheric pressure showed quite similar behavior to that in N<sub>2</sub> gas. The Arrhenius plots at 20 MPa revealed a large increase in the conductivity for PEO–LiBF<sub>4</sub> and LiCF<sub>3</sub>SO<sub>3</sub> electrolytes and a reduction in the transition point corresponding to the melting of crystal PEO. Permeation of CO<sub>2</sub> molecules into PEO gave rise to the plasticization for the crystal domains. Relation between the conductivity and CO<sub>2</sub> reduced density indicated that the electrolytes containing fluorinated anions such as BF<sub>4</sub> and CF<sub>3</sub>SO<sub>3</sub> increase in the conductivity with increasing the density. Probably, dissociation of the salt was promoted by the permeation of CO<sub>2</sub> molecules. This indicates that these anions are basically CO<sub>2</sub>-philic. In the pressurized CO<sub>2</sub> conditions, the anions may interact preferentially with the CO<sub>2</sub> molecules rather than the oxyethylene chains, which are based on the Lewis acid–base nature.

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